READY FOR YOU.

The new Milton CAT Londonderry, NH facility is open, And we look forward to having you stop by and visit.

Easy on, easy off, plenty of maneuvering and parking space, even for your larger trucks; loading dock with hydraulic lift gates; comfortable, safe working environment for our technicians; state-of-the-art tools including overhead cranes and well-equipped, extra large bays for your logging equipment... the list goes on and on. And the best part?

It’s all in place to make your life easier; to reduce your downtime and improve your productivity.
Welcome to the 2016 Buyers’ Guide

Here’s the complete line of Cat Forestry Products to meet your every logging and processing equipment need from stump to mill.

Look to our dealership for financing and all the machines you need for sustainable harvesting and land management, forestry road construction, hauling and millyard work. We deliver total support from one source.

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A Financial Partner You Can Count On

Whatever your logging equipment needs, we’ll work with you and Cat Financial to develop a financing plan that fits your needs. Cat Financial understands the logging market. We offer flexible terms with up to 100 percent financing available depending upon equipment and usage. We can arrange payments to meet your schedule—annual, semi-annual, quarterly, monthly or skip payments are available.

Call us today to learn more about a financing package that is the best fit for your logging operation or visit CatFinancial.com

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RELIABLE CAT® FORESTRY MACHINES SET NEW STANDARDS FOR PRODUCTION AND PERFORMANCE

THERE’S A CAT FORESTRY MACHINE to meet your every logging and harvesting need from mountain side to landing.

SKIDDERS | 525D, 535D, 545D, 555D

WHEEL SKIDDERS - 525D, 535D, 545D, 555D
- Gross Power: 203 hp – 275 hp
- Grapple Capacity: 14.4 sq ft – 22.0 sq ft
- Wheelbase: 143.8 in – 160.7 in
- Weight–Dual Function: 45,249 lb – 47,488 lb
- More productivity at lower operating cost
- Six-speed transmission, lock-up torque converter and independent front and rear differential locks provide more control
- Stable machines with roomy, comfortable operator environments
- Advanced hydraulics speed cycle times and deliver greater lift capacity
- D Series runs cool and quiet and keeps debris from collecting inside the machine
- Tilting cab and access points reduce daily maintenance and servicing time
FELLER BUNCHERS | 521B, 522B, 541 SERIES 2, 552 SERIES 2, 553C, 563C, 573C

TRACK FELLER BUNCHERS - 521B, 522B, 541 SERIES 2, 552 SERIES 2
- **Gross Power:** 303 hp (all models)
- **Operating Weight:** (without heads/standard counterweight) 60,629 lb – 78,860 lb
- **Boom Control Feature** that helps operators complete a harvesting motion using simple joystick movements is now standard on all track feller buncher models
- **High Speed Boom Configuration** available on the 541 Series 2 significantly decreases cycle times and increases productivity in high production applications
- Smoother hydraulic performance, increased engine horsepower
- More comfortable operator station
- Four different models enable machines to work in a variety of applications, that vary from steep slope thinning to high production final harvests
- **522B** and **552 Series 2** feature industry’s only 3-cylinder leveling system with simultaneous forward and side-to-side tilting throughout the full range of motion for more comfort and productivity on steep terrain
- Robust undercarriage utilizes proven components customized for demanding forestry conditions
- Unique boom designs provide industry leading lift capacity throughout the working envelope, to aid production in large timber
- Four models offer horsepower range, track size and hydraulic configurations to fit your forestry application needs

WHEEL FELLER BUNCHERS - 553C, 563C, 573C
- **Gross Power:** 174 hp – 241 hp
- **Wheelbase:** 110 in – 115 in
- **Operating Weight:** (w/o attachment) 30,560 lb – 31,840 lb
- **553C** is designed for thinning to final harvest on primarily flat terrain
- Versatile **563C** provides excellent stability on flat or hilly terrain balancing power and fuel economy with short wheelbase to improve agility
- Fuel-efficient **573C** excels in severe, ultra-high production applications in large timber on adverse terrain and is the most powerful and stable machine on the market

HARVESTERS | 501HD, 521B, 522B, 541 SERIES 2, 552 SERIES 2
- **Gross Power:** 163 – 303 hp
- **Reach:** Fixed Boom: 19 ft 10 in; Telescopic Boom: 26 ft 0 in
- **Operating Weight:** (without heads/standard counterweight) 40,000 lb – 79,700 lb
- **501HD:** Forward-mounted cab and rear engine placement provide excellent operator visibility over the entire harvest area
- Purpose-built, front-entry cab enables easy entry and exit, plus cab tilts for servicing
- Two boom configurations to meet varying application and silvicultural needs
- **521B, 522B, 541 Series 2, 552 Series 2:** Four models are available that suit a diverse portfolio of applications
- Undercarriages are customized for demanding forestry conditions, including industry-leading ground clearance
- Different harvester configurations deliver 8,800 lb – 16,900 lb of bare pin lift capacity at max reach, a huge benefit in large timber
- Full length track guards maximize shoe support in all types of terrain
KNUCKLEBOOM LOADERS | 519SM, 529, 559C, 569SM, 579C

STATIONARY MOUNT - 519SM, 519SM/EHC, 569SM, 569SM/EHC
- Gross Power: 75 hp – 174 hp
- Boom Length: 27 ft – 32.5 ft
- Operating Weight: 15,915 lb – 19,145 lb
- Patented, resilient mounting system provides durability and longevity, while powerful lift capacity and swift swing deliver outstanding performance
TRAILER MOUNT - 529, 559C, 579C

- Gross Power: 156 hp – 174 hp
- Knuckleboom Length: 29 ft – 32 ft
- Operating Weight: 27,900 lb – 36,480 lb
- Swing torque ratings up to nearly 75,000 ft-lb
- With swing speeds up to 11 rpm, Cat® loaders provide powerful performance in all applications from shortwood loading to drag loading and pull-through delimbing
FOREST MACHINES | 320D FM, 324D FM, 325D FM, 568

- **Gross Power:** 157 hp – 291 hp
- **Operating Weight:** 59,315 lb – 95,204 lb
- Hydraulic systems provide reliable performance and outstanding uptime
- Standard Product Link™ keeps forest machines on the job by tracking service, maintenance, working hours and location
- Wide selection of forest machine configurations (log loader, heel-type loader, roadbuilder, and delimber carrier) meet diverse forestry applications and improve productivity
- Purpose-built forestry cab maximizes operator space for exceptional comfort, excellent sightlines and reduces operator fatigue
- D Series’ rugged mainframe ensures durability
- Advanced, reinforced carbody withstands rugged forestry applications
- Purpose-built upper frame, boom, stick and carbody use advanced manufacturing processes—all supported by the largest swing bearing in the industry to ensure durability and reliability
- Longer undercarriage for greater stability
WHETHER UTILIZED IN A THINNING OPERATION or final felling, forwarders are critical to your logging operation’s success. Cat® Forwarders have proven, over-sized components, including heavy-duty axles, to keep uptime and production high.

- **Gross Power**: 174 hp – 274 hp
- **Loader Reach**: 22.9 ft – 27.89 ft
- **Bunk Length**: 16 ft – 18.5 ft
- **Load Capacity**: 30,000 lb – 44,092 lb
- **Operating Weight**: 36,000 lb – 50,900 lb
- Solid working platform with sturdy front and rear structures ensures outstanding durability and long service life
- Balanced hydraulics provide continuous, reliable and responsive control
- Spacious, purpose-built cab with excellent visibility to the work area
- Forwarders utilize the latest technology with CAN-Bus controlled IQAN system, switch panels, and engine control

**FORWARDERS | 564, 574, 584, 584HD**
Technology improves fleet efficiency, productivity

TECHNOLOGY IS RAPIDLY CHANGING the world in which we live. Not simply smart phones and other ways we communicate, but also the machines you operate and the way logging work is completed. Caterpillar is constantly developing and refining advanced technologies to help make logging equipment more productive and efficient, and help you more effectively manage fleets and operations.

- **Cat® Connect** utilizes data from technology-equipped machines to provide you with a vast array of information that delivers more insights into your forestry equipment and operations than ever before.

  Cat Connect enables you to monitor, manage, and enhance your operations to improve equipment management and efficiency, and reduce costs. Working with our dealership, you can find the right combination of Cat Connect technologies and services to meet your unique fleet challenges.

- **Equipment Management Solutions (EMSolutions)** is supported by world-class technology that collects data directly from your fleet to increase machine uptime and reduce costs. With EMSolutions, you can monitor machine location, fuel burn, diagnostic codes, idle time, as well as machine health and maintenance issues like service hours and fluid condition.

- **Remotely operated machines** Deployed during 2015, remotely operated track feller bunchers are now available from Caterpillar. Contact our dealership for more information.

- **Cat Product Link™** is a telematics system that provides accurate, timely and useful information about the location, utilization and condition of your equipment to help you improve efficiency and reduce operating costs.

- **Active suspension** Industry-exclusive active suspension on Cat skidders delivers smoother ride on rugged logging trails to reduce operator fatigue and increase productivity.

To learn more about the Cat technologies that can transform your logging business, contact the experts at our dealership or visit [Cat.com](http://Cat.com) to take advantage of the latest technologies that can help improve your logging operation’s efficiency, productivity and bottom line. FP
FOR PIONEERING, BUILDING AND MAINTAINING critical access roads, Caterpillar offers a complete line of fuel efficient, powerful excavators and dozers to open and maintain your access roads.

CAT® EXCAVATORS, DOZERS BUILD ROADS EFFICIENTLY

New F Series models feature high-efficiency Tier 4 Final engines, advanced hydraulics, spacious cabs plus standard integrated technologies that boost productivity and cut operating costs.

- **Gross Power:** 153 hp – 396 hp
- **Operating Weight:** 54,450 lb – 117,500 lb
- Fuel-efficient hydraulic excavators help keep your production numbers high and your owning and operating costs low
- Exclusive upper frame swing bearing has more surface contact area to improve stability, reduce machine pitching and provide longer life
- Product Link™ enables you to monitor machine health remotely and easily track hours of use and location for improved security

ROAD BUILDING

GAINING ACCESS

- **Gross Power:** 130 hp – 238 hp
- **Operating Weight:** 29,346 lb – 57,441 lb
- D6K2, D6N, D6T and D7E all meet U.S. Tier 4 Final emission standards.
- Powershift transmission and differential steering work in tandem with Cat® engine to deliver outstanding power, productive performance and reliability.
- Available heavy-duty undercarriage is designed for extended wear life in abrasive conditions and high-impact forestry applications.
TEAMWORK IS ESSENTIAL FOR LOGGING INDUSTRY SUCCESS.

Cat® MILLYARD MACHINES ARE DESIGNED AND BUILT TO work together as a synchronized team to maximize millyard space, optimize material flow and reduce costs. Wheel loaders, dozers, material handlers and skid steer loaders all work together efficiently and cost effectively to maximize your millyard productivity and profitability.

WHEEL LOADERS

SMALL - 926M, 930M, 930K, 938M, 938K
- Gross Power: 158 hp – 182 hp
- Operating Weight: 28,770 lb – 36,216 lb
- Use pallet or log and lumber forks to move finished lumber and palletized goods into inventory or onto trucks leaving the mill
- Optimized, parallel lift Z-bar loader linkage provides superior performance and versatility
- Spacious cabs feature excellent visibility, class-leading low sound levels, comfortable seating and ergonomic joystick controls

MEDIUM - 950M, 962M, 966K, 966M, 966M XE, 972M, 972M XE, 980M, 982M
- Gross Power: 230 hp – 392 hp
- Operating Weight: 42,357 lb – 78,382 lb
- Fuel-efficient M Series feature Tier 4 Final engines equipped with proven electronic, fuel, air and aftertreatment components to reduce emissions, improve performance and fuel efficiency
- Lock-up clutch torque converter enables you to climb ramps without losing speed
- Disc-type differential locks improve traction when the millyard is slippery or muddy

LARGE - 986H, 988K, 990K
- Gross Power: 409 hp – 699 hp
- Operating Weight: 96,379 lb – 202,398 lb
- Powerful 988K and 990K are available in highly durable millyard arrangements specifically designed to meet the unique and demanding conditions of modern millyards
**MATERIAL HANDLERS |** M318D MH, M322D MH, M325D LMH, MH3037

- **Gross Power:** 166 hp – 225 hp
- **Operating Weight:** 41,888 lb – 82,900 lb
- **Travel Speeds:** range from 12.4 mph – 16 mph
- Cat® material handlers’ increased lifting capacity, improved cycle times and ease of operation deliver enhanced operator comfort, increased productivity and lower operating costs
- Sort and stack wood higher in a compact footprint

**SKID STEER LOADERS |** 236D, 242D, 246D, 262D, 272D2, 272D2 XHP

- **Gross Power:** 73.2 hp – 106 hp
- **Operating Weight:** 6,559 lb – 9,137 lb
- **Rated Operated Capacities:** 1,800 lb – 3,700 lb
- Maneuverable skid steer loaders clean up wood debris from work areas to aid fire prevention efforts
- Skid steer loaders offer power, versatility, efficiency, ease of operation and reliability to meet diverse millyard chores

**DOZERS |** D7E, D8T, D9T

- **Gross Power:** 238 hp – 436 hp
- **Operating Weight:** 57,441 lb – 106,618 lb
- Engine emissions meet Tier 4 Final
- All models deliver extraordinary power with smooth, precise control
- Comfortable, roomy operator compartments enable greater productivity
- Blade and undercarriage configurations match chip pile dozing needs
- Cat dozers deliver outstanding versatility, productivity and resale value
SUSTAINABLE LAND MANAGEMENT DEMANDS A VARIETY OF TASKS—clearing right-of-ways, cutting brush, reforestation and even fighting fires. Caterpillar offers the widest selection of specialized land management machines and attachments in the industry to handle every need efficiently and cost effectively.

THE WIDEST SELECTION OF SPECIALIZED MACHINES IN THE INDUSTRY

SITE PREP TRACTOR | 586C

- **Gross Power:** 350 hp
- **Operating Weight:** 38,450 lb
- Rugged, multi-purpose tool carrier with the power, stability and balance to handle large- or small-scale landclearing and maintenance
- Powerful hydraulics push more flow to demanding attachments, such as mulchers and brushcutters
- High-capacity cooling system and on-demand reversing fan keep the machine running cool
- Advanced controls, including Terrain Selection Mode, Creep Mode, Road Steer Mode, and optional Attachment Float Control, enhance machine capabilities
- Pressurized engine compartment repels debris to reduce cleaning time
- Daily service points are easily accessible / ground-level refueling
- Tilting cab provides easy access to components and hinged access panels offer three-sided access to the engine and hydraulic pumps

COMPACT TRACK LOADER | 299D XHP
CAT® 300 SERIES EXCAVATORS DELIVER THE FUEL EFFICIENT POWER FOR reach, lift capacity, breakout force and digging depth necessary for a wide variety of land management tasks. And with the large array of models available, our dealership can help you select the right size, power and configuration to meet your land management needs.

SMALL - 316E, 318E
- **Gross Power:** 113 hp
- **Operating Weight:** 38,801 lb and 41,010 lb
- Speed control maximizes performance, minimizes fuel consumption
- Regenerated oil flow in boom cylinder during boom-down operation saves energy and improves fuel efficiency

MEDIUM - 320E L, 320E LRR, 321D LCR, 326F L, 329F L
- **Gross Power:** 161 hp – 239 hp
- **Operating Weight:** 54,450 lb – 68,209 lb
- Upper frames feature mountings to support the heavy-duty cab and are reinforced in high-stress areas like the boom foot and skirt
- Variety of boom options available to meet your forestry application needs

LARGE - 336E H HYBRID, 336F, 349F
- **Gross Power:** 286 hp – 396 hp
- **Operating Weight:** 82,000 lb – 117,500 lb
- Booms are built using large box-section structures with thick, multi-plate fabrication, castings and forgings in high-stress areas
- Comfortable operator stations provide outstanding visibility and easy, comfortable access to all controls and switches

300 SERIES EXCAVATORS | 316E, 318E, 320E L, 320E LRR, 321D LCR, 326F L, 329F L, 336E H HYBRID, 336F, 349F
CAT® ATTACHMENTS ARE DESIGNED AND BUILT TO WORK EFFECTIVELY. They increase your fleet's versatility and productivity with a wide range of buckets, grapples, rippers, brush cutters and thumbs. Consult our dealership about application-matched attachments for your forestry machines. Check out some of the attachments available:

**VERSATILITY ADDS PROFIT**

**ATTACHMENTS MEET SPECIFIC NEEDS TO IMPROVE MACHINE VERSATILITY AND PROFITABILITY**

CAT® ATTACHMENTS ARE DESIGNED AND BUILT TO WORK EFFECTIVELY. They increase your fleet's versatility and productivity with a wide range of buckets, grapples, rippers, brush cutters and thumbs. Consult our dealership about application-matched attachments for your forestry machines. Check out some of the attachments available:

**FOREST MACHINES**
- Grapples
- Harvester Heads
- Directional Felling Heads

**KNUCKLEBOOM LOADERS**
- Delimiters
- Grapples
- Grapple Saws

**EXCAVATORS**
- Augers
- Buckets
- Grapples
- Thumbs

**DOZERS**
- Blades
- Rakes
- Rippers
- Winches

**SKID STEER, MULTI TERRAIN AND COMPACT TRACK LOADERS**
- Augers
- Backhoes
- Brushcutters
- Buckets
- Material Handling Arms
- Mulchers
- Landscape Rakes
- Power Box Rakes
- Stump Grinders
- Tillers
- Trenchers
“THE 521B GETS IT DONE MORE QUICKLY THAN ANY FELLER BUNCHER I HAVE EVER BEEN IN!”

That allows us to get more done, without adding more people or more machines.

“Track speed and power with the 521B is greater than I have ever experienced in any machine. Hydraulics are very responsive and allow for easy head control for selective cut and small tree clearing.”

Mark Cressey
Mark Cressey Logging
Porter, Maine
CAT 521B Feller Buncher owner

If you want productivity, power and parts, then call your forestry sales representative or your nearest Milton CAT location.

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www.miltoncat.com

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